



FM-327 Installation Instructions

Markar Architectural Products, Inc. a subsidiary of Adams Rite Manufacturing Co.
260 Santa Fe Street, Pomona, CA 91767

Phone: 800-872-3267 Fax: 800-232-6752

www.markar.com

All holes in the door and frame must be drilled correctly and fasteners properly installed. Failure to use the fasteners supplied by Markar Architectural Products, Inc. will void the UL or WHI fire rated listing.

The Universal Screw Pack contains sheet metal, machine, and self-drilling Tek screws. This allows three different installation options. If mounting a wood or unreinforced hollow metal door, follow option (A) in the instructions. Follow option (B) if the door is reinforced or at least 1/8" thick. If you use the self-drilling Tek screws (recommended for grouting frames), follow option (C). If the grout is hard, drilling a pilot hole can help.

- Perform each step of these instructions unless specifically labeled (A), (B), or (C).

- (1) Place hinge on frame as shown in Figure 1 on the other side of these instructions.
 - Follow instructions on the hinge box for field cut-down.
 - Allow 1/8" between top of hinge and underside of header.
 - Place the edge of the hinge 1 7/8" from the frame face.
- (2) Mark all the hole locations on the door jamb with the hinge held firmly in place.
- (3) Center punch each hole. The use of the Markar MT-806 center punch can help center the hole so that the fasteners will enter straight. The taper on the tool sits in the countersunk hole on the hinge.
- (4) (A)&(B) Drill all the holes using a #25 bit.
- (5) (B) Tap the holes for a 10-24 thread.
- (6) Place the hinge on the edge of the door. Carefully line up the hinge with the top and back edges of the door.
- (7) Mark all the hole locations on the door with the hinge held firmly in place.
- (8) Center punch each hole.
- (9) (A)&(B) Drill all the holes using a #25 bit.
- (10)(A) Attach the hinge to the door with #10 x 1 1/4" flat head undercut sheet metal screws. OR
(B) Tap the holes for a 10-24 thread. Attach the hinge to the door with 10-24 flat head undercut machine screws. OR
(C) Attach the hinge to the door with #10 x 1/2" flat head undercut self-drilling Tek screws.
- (11) Attach the hinge to the frame
 - (A) using #10 x 1 1/4" flat head undercut sheet metal screws. OR
 - (B) using 10-24 flat head undercut machine screws. OR
 - (C) using self-drilling Tek screws.
- (12) Close the door and check for proper alignment.
 - If the door requires adjustment for proper fit, make this adjustment by loosening screws on the frame leaf and shimming where needed.